

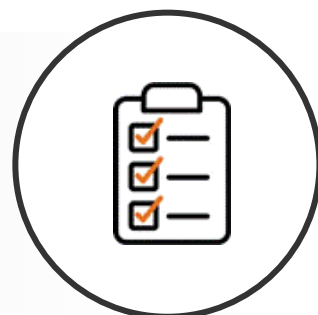


The world-leading
Wood pellet certification

ENplus® Guidance Document

*ENplus® translations of the pellets
bag design*

ENplus® GD 3002:2023, first edition



Valid globally

EPC/ Bioenergy Europe
Place du Champ de Mars 2
1050 Brussels, Belgium
Tel: + 32 2 318 40 35,
E-mail: enplus@bioenergyeurope.org

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Foreword

The European Pellet Council (EPC), founded in 2010 and a network of Bioenergy Europe AISBL, is an umbrella organisation that represents the interests of the European wood pellet sector. Its members are national pellet-, or pellet-related associations from numerous countries in and outside of Europe. The EPC provides a platform for the pellet sector to discuss issues that must be managed in the transition from a niche product to a major energy commodity. These issues include standardisation and certification of pellet quality, safety, security of supply, education and training, and pellet quality measuring devices.

Deutsches Pelletinstitut GmbH (German Pellet Institute) (**DEPI**) was founded in 2008 as a subsidiary of Deutscher Energieholz- und Pellet-Verband e. V. (German Wood Fuel and Pellet Association) (DEPV) and provides a communication platform and competence centre for topics related to heating with wood pellets. In 2010, **DEPI** created, in cooperation with German Biomass Research Center Leipzig (DBFZ) and proPellets Austria, the ENplus® scheme. In 2011, the trademark rights for all countries, except Germany, transferred to the EPC.

Today, the EPC is the governing body for the ENplus® quality certification scheme for all countries except Germany, which is governed by **DEPI**.

This document replaces Translations of the pellets bag design – Informative guidance (2017) and comes into force as of the date of its publication, on 13.02.2023.

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Introduction

The key objective of the ENplus® scheme is to manage an ambitious certification scheme that thrives for consistent, high quality wood pellets. The **ENplus® logo** allows pellet quality to be communicated to customers and consumers in a transparent and verifiable way.

Wood pellets are a renewable fuel produced primarily from sawmill residues. Wood pellets are used as a fuel for residential heating systems as well as for industrial burners. They are a refined fuel that can be damaged during handling. Due to this, quality management is a necessity and should cover the entirety of the supply chain, from the choice of raw material to the final delivery to the end-user.

The ENplus® scheme covers technical properties of pellets, quality management related to the properties of the pellets, and customer satisfaction within the entire supply chain, from pellet production to end use.

The ENplus® scheme is primarily focused on the domestic and commercial heating sector, but the ENplus® certification is also available to all other actors within the pellet industry.

Open, transparent and **consensus**-based participation of materially affected **stakeholders** at international as well as national levels is an essential element in the development of the ENplus® scheme.

The term 'shall' is used throughout this document to indicate those provisions that are mandatory. The term 'should' is used to indicate those provisions which, although not mandatory, are expected to be adopted and implemented. The term 'may' is used throughout to indicate those permission(s) which are expressed within this document. The term 'can' refers to both the ability of a user or to a possibility open to the user as stated within this document.

The terms written in bold characters are defined in the chapter 3. Terms and Definitions.

1. Scope

This document is informative only and includes translations of bag design requirements into key languages. In case of translations not included in this document, the certified company shall ensure that they comply with the original English version of ENplus® ST 1003 and ENplus® PD 2003.

2. Normative references

The following referenced documents are essential to the application of this document as defined in the specific requirements. For dated references, only the relevant edition applies and for undated references, the latest edition of the referenced document (including any amendment) applies.

ENplus® ST 1003, *Usage of the ENplus® trademarks - Requirements*

ENplus® PD 2003, *Issuance of permissions for the use of ENplus® trademarks*

3. Terms and Definitions

For the purposes of this document, the terms and definitions given in ENplus® ST 1003 apply.

4. Translations of the key terms of the bag design

English (EN)	Bulgarian (BG)	Chinese (CN)	Czech (CZ)	German (DE)	Greek (EL)
Wood pellets	дървесни пелети	木质颗粒	Dřevní pelety	Holzpellets	Πελλέτες ξύλου
Diameter	диаметър	直径	Průměr	Durchmesser	Διάμετρος
Length	дължина	长度	Délka	Länge	Μήκος
Share of pellets with a length < 10 mm – Category L < 20%, 20% ≤ M ≤ 30%, S > 30%	Дял на пелети с дължина < 10 mm – Категория L < 20%, 20% ≤ M ≤ 30%, S > 30%	长度小于10mm颗粒的占比 - 类别L < 20%, 20% ≤ M ≤ 30%, S > 30%	Podíl pelet s délkou < 10 mm – třída L < 20 %, 20 % ≤ M ≤ 30 %, S > 30 %	Anteil der Pellets mit Länge < 10 mm - Kategorie L < 20%, 20% ≤ M ≤ 30%, S > 30%	Ποσοστό πελλετών με μήκος < 10 mm – Категория L < 20%, 20% ≤ M ≤ 30%, S > 30%
Moisture	влага	水分	Voda	Wassergehalt	Υγρασία
Ash	пепел	灰分	Popel	Aschegehalt	Τέφρα
Mechanical Durability	механична стабилност	机械耐久性	Mechanická odolnost	Mechanische Festigkeit	Μηχανική αντοχή
Coarse fines (3,15 mm ≤ CPF < 5,6 mm)	Едри частици прах (3,15 mm ≤ ЕЧП < 5,6 mm)	大于等于3.15mm且小于5.6mm小颗粒量	Hrubý podíl jemných částic (3,15 mm ≤ CPF < 5,6 mm)	Grober Feinanteil (3,15 mm ≤ CPF < 5,6 mm)	Μεγαλύτερα λεπτόκοκκα (3,15 mm ≤ CPF < 5,6 mm)
Fines (< 3.15 mm)	съдържание на прах	小于3.15mm细小颗粒量	Jemné částice	Feinanteil	Λεπτόκοκκα
Temperature of pellets	температура на пелетите	颗粒的温度	Teplota pelet	Temperatur der Pellets	Θερμοκρασία πελλετών
Net Calorific Value	долна топлина на изгаряне / калоричност	低位发热量	Výhřevnost	Heizwert / Heizwert Hu	Κατώτερη Θερμογόνος Δύναμη
Bulk Density	обемна плътност	堆积密度	Sypná hmotnost	Schüttdichte	Φαινόμενη πυκνότητα
Particle density	Плътност на частиците	颗粒密度	Hustota částic	Partikeldichte	Πυκνότητα σωματιδίων
Additives	примеси	添加剂	Příšady	Additive	Πρόσθετα
Nitrogen	азот	氮	Dusík	Stickstoff	Αζωτο
Sulfur / Sulphur	сяра	硫	Síra	Schwefel	Θείο

Chlorine	хлор	氯	Chlor	Chlor	Χλώριο
Ash Deformation Temperature	деформация на пепелта при стапяне	灰的变形温度	Teplota deformace popela	Ascheerweichungstemperatur	Θερμοκρασία παραμόρφωσης τέφρας
Arsenic	арсен	砷	Arsen	Arsen	Αρσενικό
Cadmium	кадмий	镉	Kadmium	Cadmium	Κάδμιο
Chromium	хром	铬	Chrom	Chrom	Χρώμιο
Copper	мед	铜	Měď	Kupfer	Χαλκός
Lead	олово	铅	Olovo	Blei	Μόλυβδος
Mercury	живак	汞	Rtuť	Quecksilber	Υδράργυρος
Nickel	никел	镍	Nikl	Nickel	Νικέλιο
Zinc	цинк	锌	Zinek	Zink	Ψευδάργυρος
Store in dry conditions.	Да се съхранява на сухо.	在干燥条件下储存	Skladovat v suchu	Trocken lagern	Αποθήκευση σε ξηρές συνθήκες.
Use only in appropriate combustion systems according to manufacturer instructions and legal regulations.	Да се използва само в подходящи горивни системи съгласно инструкциите на производителя и законовите разпоредби.	根据制造商说明书和法律规定，仅在适当的燃烧系统中使用	Používat pouze pro vhodné spalovací systémy v souladu s pokyny výrobce a platnými právními předpisy.	Nur zum Gebrauch in geeigneten Heizgeräten entsprechend den Herstellerangaben und gesetzlichen Vorgaben.	Χρήση αποκλειστικά σε εγκεκριμένα και κατάλληλα συστήματα καύσης σύμφωνα με τις οδηγίες του κατασκευαστή και τους νόμους.
English (EN)	Spanish (ES)	Finnish (FI)	French (FR)	Croatian (HR)	Hungarian (HU)
Wood pellets	Pellets de madera	Puupelletti	Granulés de bois	Drvni pelet	Fa pellet
Diameter	Diámetro	Halkaisija	Diamètre	Promjer	Átmérő
Length	Longitud	Pituus	Longueur	Dužina	Hossz
Share of pellets with a length < 10 mm – Category L < 20%, 20% ≤ M ≤ 30%, S > 30%	Porción de los pellets con longitud < 10 mm - Categoría L < 20%, 20% ≤ M ≤ 30%, S > 30%	Pellettejä, joiden pituus on alle 10 mm voi olla – Kategorija L < 20%, 20% ≤ M ≤ 30%, S > 30%	Proportion de granulés de longueur inférieure à 10mm – Catégorie L < 20%, 20% ≤ M ≤ 30%, S > 30%	Udio peleta duljine < 10 mm – Kategorija L < 20%, 20% ≤ M ≤ 30%, S > 30%	A pellet hosszúsági aránya < 10 mm – Category L < 20%, 20% ≤ M ≤ 30%, S > 30%

Moisture	Humedad	Kosteus	Teneur en humidité / Humidité	Vlaga	Nedvességtartalom
Ash	Cenizas	Tuhka	Teneur en cendre / Taux de cendre	Pepeo	Hamutartalom
Mechanical Durability	Durabilidad mecánica	Mekaaninen kestävyys	Résistance mécanique	Mehanička izdržljivost	Mechanikus szilárdság
Coarse fines (3,15 mm ≤ CPF < 5,6 mm)	Partículas finas gruesas (3,15 mm ≤ CPF < 5,6 mm)	Karkea hienoaines (3,15 mm ≤ CPF < 5,6 mm)	Fines grossières (3,15 mm ≤ CPF < 5,6 mm)	Grube čestice (3,15 mm ≤ CPF < 5,6 mm)	Szemcsehányad (3,15 mm ≤ CPF < 5,6 mm)
Fines (< 3.15 mm)	Finos	Hienoaines	Fines	Fine čestice	Finomhányad
Temperature of pellets	Temperatura de los pellets	Pellettien lämpötila	Température des granulés	Temperatura peleta	Pellet hőmérséklet
Net Calorific Value	Poder calorífico neto/ Poder calorífico inferior	Tehollinen lämpöarvo /Alempi lämpöarvo	Pouvoir Calorifique Inférieur / PCI	Ogrjevna vrijednost	Fűtőérték
Bulk Density	Densidad aparente	Irtotiheys	Masse volumique apparente	Gustoća	Töltési tömörség
Particle density	Densidad de partículas	Hiukkastiheys	Densité unitaire du granulé	Gustoća čestica	Részecskesűrűség
Additives	Aditivos	Lisäaineet	Additifs	Aditivi	Adalékanyagok
Nitrogen	Nitrógeno	Typpi	Azote	Dušik	Nitrogéntartalom
Sulfur / Sulphur	Azufre	Rikki	Soufre	Sumpor	Kéntartalom
Chlorine	Cloro	Kloori	Chlore	Klor	Klórtartalom
Ash Deformation Temperature	Temperatura de deformación de las cenizas	Tuhkan muodonmuutoslämpötila	Température de déformation des cendres	Pepeo – deformacija	Hamu oladási hőmérséklete
Arsenic	Arsénico	Arseeni	Arsenic	Arsen	Arzén
Cadmium	Cadmio	Kadmium	Cadmium	Kadmium	Kadmium
Chromium	Cromo	Kromi	Chrome	Krom	Króm
Copper	Cobre	Kupari	Cuivre	Bakar	Réz
Lead	Plomo	Lyijy	Plomb	Olovo	Ólom
Mercury	Mercurio	Elohopea	Mercur	Merkur	Higany
Nickel	Níquel	Nikkeli	Nickel	Nikal	Nikkel

Zinc	Cinc	Sinkki	Zinc	Cink	Cink
Store in dry conditions.	Almacenar en un lugar seco.	Säilytettävä kuivassa.	À stocker au sec.	Skladištiti u suhim uvjetima.	Száraz helyen tárolandó.
Use only appropriate combustion systems according to manufacturer instructions and legal regulations.	Utilizar solo en sistemas de combustión aprobados, de acuerdo con las instrucciones del fabricante y las normas legales.	Käyttö vain soveltuissa tulisijoissa, valmistajan ohjeita ja annettuja sääädöksiä noudattaen.	N'utilisez qu'avec des systèmes de combustion appropriés, selon les instructions du fabricant et les réglementations légales.	Koristiti samo u odgovarajućim sustavima za grijanje u skladištu s uputama proizvođača i zakonskim propisima.	A felhasználás csak megfelelő tüzelőberendezésekben történhet, figyelembe véve a gyártó útmutatásait és meghatározásait.
English (EN)	Italian (IT)	Lithuanian (LT)	Latvian (LV)	Dutch (NL)	Polish (PL)
Wood pellets	Pellet di legno	Medienos granulės	Kokskaidu granulas / Koksnes granulas	Houtpellets	Pellet drzewny
Diameter	Diametro	Diametras	Diametrs	Diameter	Średnica
Length	Lunghezza	Ilgis	Garums	Lengte	Długość
Share of pellets with a length < 10 mm – Category L < 20%, 20% ≤ M ≤ 30%, S > 30%	Quantità di pellet di lunghezza < 10 mm – Categoria L < 20%, 20% ≤ M ≤ 30%, S > 30%	Granulių, kurių ilgis < 10 mm, dalis - Kategorija L < 20 %, 20 % ≤ M ≤ 30 %, S > 30%	Granulu īpatsvars ar garumu < 10 mm - Gradācija L < 20%, 20% ≤ M ≤ 30%, S > 30%	Aandeel pellets < 10 mm – categorieën L < 20%, 20% ≤ M ≤ 30%, S > 30%	Udział pelletów o długości < 10 mm - Kategorija L < 20%, 20% ≤ M ≤ 30%, S > 30%
Moisture	Contenuto idrico	Drėgnumas	Mitrums	Vochtgehalte	Wilgotność
Ash	Ceneri	Pelenai	Pelnu saturs	Asgehalte	Popiół
Mechanical Durability	Durabilità meccanica	Mechaninis Atsparumas	Mehāniskā izturība	Mechanische duurzaamheid	Wytrzymałość mechaniczna
Coarse fines (3,15 mm ≤ CPF < 5,6 mm)	Particelle grossolane (3,15 mm ≤ CPF < 5,6 mm)	Stambesnės smulkios dalelės (3,15 mm ≤ CPF < 5,6 mm)	Rupjie smalkumi (3,15 mm ≤ CPF < 5,6 mm)	Grove restdeeltjes (3,15 mm ≤ CPF < 5,6 mm)	Fracja gruboziarnista (3,15 ≤ CPF < 5,6 mm)
Fines (< 3.15 mm)	Polveri fini	Smulkiosios dalelės	Smalkumi	Stofgehalte	Fracja drobna
Temperature of pellets	Temperatura del pellet	Granulių temperatūra	Granulu temperatūra	Temperatuur van pellets	Temperatura peletów
Net Calorific Value	Potere calorifico inferiore	Grynasis kaloringumas	Neto siltumspēja	Netto Stookwaarde /Netto verbrandingswaarde	Wartość opałowa

				/ Calorische onderwaarde	
Bulk Density	Densità apparente	Tūrinis tankis	Tilpummasa	Stortdichtheid / Bulkdichtheid	Gęstość nasypowa
Particle density	Densità particellare	Daleļi tankis	Dalīņu blīvums	Dichtheid	Gęstość jednostkowa
Additives	Additivi	Priedai	Piedevas	Additieven	Dodatki
Nitrogen	Azoto	Azotas	Slāpeklis	Stikstof	Azot
Sulfur / Sulphur	Zolfo	Siera	Sērs	Zwavel	Siarka
Chlorine	Cloro	Chloras	Hlors	Chloor	Chlor
Ash Deformation Temperature	Temperatura di rammollimento delle ceneri	Pelenų deformācijas temperatūra	Pelnu deformācijas temperatūra	Smeltverloop van de as / As vervormingstemperatuur	Temperatura deformacji popiołu
Arsenic	Arsenico	Arsenas	Arsēns	Arseen / Arsenicum	Arsen
Cadmium	Cadmio	Kadmis	Kadmijs	Cadmium	Kadm
Chromium	Cromo	Chromas	Hroms	Chroom / Chromium	Chrom
Copper	Rame	Varis	Varš	Koper	Miedź
Lead	Piombo	Švinas	Svins	Lood	Ołów
Mercury	Mercurio	Gyvsidabris	Dzīvsudrabs	Kwik / Kwiksilver	Rtęć
Nickel	Nichel	Nikelis	Niķelis	Nikkel	Nikiel
Zinc	Zinco	Cinkas	Cinks	Zink	Cynk
Store in dry conditions.	Conservare in luogo asciutto.	Laikyti sausomis sąlygomis.	Glabāt sausos apstākļos.	Droog bewaren.	Przechowywać w suchych warunkach
Use only in appropriate combustion systems according to manufacturer instructions and legal regulations.	Usare solo in sistemi di combustione appropriati, secondo le istruzioni del costruttore e le normative vigenti.	Naudoti tik tinkamose deginimo sistemose pagal gamintojo instrukcijas ir teisinius reglamentus.	Lietot atbilstošās apkures iekārtās saskaņā ar iekārtu ražotāja instrukcijām un atbilstoši spēkā esošajām likumdošanas prasībām.	Alleen te gebruiken in daarvoor geschikte verbrandingsinstallaties conform de voorschriften van de fabrikant en de geldende regelgeving.	Stosować tylko w odpowiednich systemach spalania zgodnie z instrukcją producenta oraz przepisami prawa.

English (EN)	Portuguese (PT)	Romanian (RO)	Russian (RU)	Swedish (SE)	Slovak (SK)
Wood pellets	Pellets de madeira	Peleți din lemn	древесные гранулы	Träpellets	Drevené pelety
Diameter	Diâmetro	Diametru	Диаметр	Diameter	Priemer
Length	Comprimento	Lungime	Длина	Längd	Dĺžka
Share of pellets with a length < 10 mm – Category L < 20%, 20% ≤ M ≤ 30%, S > 30%	Percentagem de pellets com um comprimento < 10 mm - Categoria L < 20%, 20% ≤ M ≤ 30%, S > 30%	Procentajul peletilor cu lungime < 10 mm – Categoria L < 20%, 20% ≤ M ≤ 30%, S > 30%	Доля гранул длиной < 10 мм – категория L < 20 %, 20 % ≤ M ≤ 30 %, S > 30 %	Andel pellets med längd < 10 mm – Kategori L < 20%, 20% ≤ M ≤ 30%, S > 30%	Kategórie podľa obsahu peliet s dĺžkou < 10 mm: L < 20 %, 20 % ≤ M ≤ 30 %, S > 30 %
Moisture	Humidade	Umiditate	Влажность	Fukthalt	Voda
Ash	Cinza	Cenușă	Зо́льность	Askhalt	Popol
Mechanical Durability	Durabilidade Mecânica	Durabilitate mecanică	Механическая прочность	Mekanisk hållbarhet	Mechanická odolnosť
Coarse fines (3,15 mm ≤ CPF < 5,6 mm)	Finos grosseiros (3,15 mm ≤ CPF < 5,6 mm)	Particule fine grosiere (3,15 mm ≤ CPF < 5,6 mm)	Содержание крупной фракции (3,15 mm < КФ < 5,6 mm)	Grovt finmaterial (3,15 mm ≤ CPF < 5,6 mm)	Hrubé častice (3,15 mm ≤ CPF < 5,6 mm)
Fines (< 3.15 mm)	Finos	Cantitate de particule fine	Мелкая фракция	Finmaterial	Jemné častice
Temperature of pellets	Temperatura dos pellets	Temperatura peletilor	Температура гранул	Pelletstemperatur	Teplota peliet
Net Calorific Value	PCI / Poder calorífico inferior	Putere calorifică inferioară	Низшая теплотворная способность	Nettovärmevärde / Effektivt värmevärde	Výhrevnosť
Bulk Density	Densidade Aparente/ Densidade a granel	Densitate în vrac	Насыпная плотность	Skrymdensitet	Sypná hmotnosť
Particle density	Densidade das partículas	Densitatea particulelor	Плотность частиц	Partikeldensitet	Hustota častíc
Additives	Aditivos	Aditivi	Добавки	Tillsatser	Prídavné látky
Nitrogen	Azoto	Azot	Азот	Kvävehalt	Dusík
Sulfur / Sulphur	Enxofre	Sulf	Сера	Svavelhalt	Síra
Chlorine	Cloro	Clor	Хлор	Klorhalt	Chlór
Ash Deformation Temperature	Temperatura de Deformação da cinza	Comportarea cenușii la topire	Температура плавления золы	Askans smältbeteende / Asksmälttemperatur	Teplota topenia popola
Arsenic	Arsénio	Arsen	Мышьяк	Arsenik	Arzén

Cadmium	Cadmio	Cadmiu	Кадмий	Kadmium	Kadmium
Chromium	Crómio	Crom	Хром	Krom	Chróm
Copper	Cobre	Cupru	Медь	Koppar	Međ
Lead	Chumbo	Plumb	Свинец	Bly	Olovo
Mercury	Mercúrio	Mercur	Ртуть	Kvicksilver	Ortuť
Nickel	Níquel	Nichel	Никель	Nickel	Nikel
Zinc	Zinco	Zinc	Цинк	Zink	Zinok
Store in dry conditions.	Armazenar em local seco./ Armazenar em condições secas'.	A se depozita în mediu uscat.	Хранить в сухих условиях	Förvaras torrt.	Skladovať v suchu.
Use only in appropriate combustion systems according to manufacturer instructions and legal regulations.	Usar apenas em sistemas de combustão apropriados de acordo com as instruções do fabricante e regulamentos legais.	A se folosi doar în instalații autorizate conform instrucțiunilor producătorului și a legilor în vigoare.	Использовать только в подходящих системах сжигания согласно инструкции производителя и правовыми нормами.	Används endast i lämpliga förbränningsystem enligt tillverkarens anvisningar och lagliga föreskrifter.	Používať len pre vhodné spaľovacie systémy v súlade s pokynmi výrobcu a platnými právnymi predpismi.
English (EN)	Slovenian (SL)	Turkish (TR)			
Wood pellets	Lesni peleti	Odun Peletleri			
Diameter	Premer	Çap			
Length	Dolžina	Uzunluk			
Share of pellets with a length < 10 mm – Category L < 20%, 20% ≤ M ≤ 30%, S > 30%	Delež peletov z dolžino < 10 mm – kategorija L < 20%, 20% ≤ M ≤ 30%, S > 30%	Pelet Pay Uzunluğu < 10 mm - Kategori L < %20, %20 ≤ M ≤ %30, S > %30			
Moisture	Vsebnost vode	Nem			
Ash	Delež pepela	Kül			
Mechanical Durability	Mehanska obstojnost	Mekanik Dayanıklılık			
Coarse fines (3,15 mm ≤ CPF < 5,6 mm)	Grobi delci (3,15 mm ≤ CPF < 5,6 mm)	Kaba Tanecikler (3,15 mm ≤ CPF < 5,6 mm)			
Fines (< 3.15 mm)	Fini delci	Toz			

Temperature of pellets	Temperatura peletov	Peletlerin Sıcaklığı
Net Calorific Value	Spodnja kurilna vrednost	Net Kalorifik Değer
Bulk Density	Gostota nasutja	Yığın Yoğunluğu
Particle density	Gostota nasutja	Parçacık Yoğunluğu
Additives	Aditivi	Katkı Maddeleri
Nitrogen	Dušik	Azot
Sulfur / Sulphur	Žveplo	Kükürt
Chlorine	Klor	Klor
Ash Deformation Temperature	Tališče pepela	Kül Deformasyon Sıcaklığı
Arsenic	Arzen	Arsenik
Cadmium	Kadmij	Kadmiyum
Chromium	Krom	Krom
Copper	Baker	Bakır
Lead	Svinec	Kurşun
Mercury	Živo srebro	Civa
Nickel	Nikelj	Nikel
Zinc	Cink	Çinko
Store in dry conditions.	Hraniti na suhem.	Kuru şartlarda saklayın.
Use only in appropriate combustion systems according to manufacturer instructions and legal regulations.	Uporaba v kurilnih napravah na lesne pelete v skladu z navodili proizvajalca in zakonskimi določbami.	Sadece ulusal düzenlemelere ve üretici talimatlarına uygun şekilde ve onaylanmış yakma sistemlerinde kullanın.



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We are a world-leading, transparent, and independent certification scheme for wood pellets. From production to delivery, we guarantee quality and combat fraud along the entire supply chain.

ENplus® c/o Bioenergy Europe
Place du Champ de Mars 2
1050 Brussels, Belgium
✉ enplus@bioenergyeurope.org
☎ +32 2 318 40 35
📠 +32 2 318 41 93